



MID-WEST STEEL BUILDING COMPANY

FOR IMMEDIATE RELEASE

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MID-WEST STEEL BUILDING COMPANY REACHES NEW HEIGHTS WITH BUILDERS IN THE TEXAS HILL COUNTRY

April 4, 2006 – Houston – Mid-West Steel Building Company, a division of NCI Building Systems, L.P., today announced the successful completion of its 2006 National Sales Meeting, “Reaching New Heights.”

About 130 Mid-West Builders, guests, employees and preferred vendors attended the three-day sales meeting, which took place March 3-5 at the Horseshoe Bay Marriot Resort in Horseshoe Bay, Texas.

On Friday, Mid-West held its annual Welcome Reception and Vendor Night in a beautiful outdoor arena. Guests enjoyed a complimentary buffet, along with live musical entertainment by the Sonnier Brothers, while visiting with representatives from Atlas Bolt & Screw, Dominion Building Products, LM Curbs, and many other outstanding Mid-West business partners.

On Saturday morning, guests were treated to a continental breakfast before attending the traditional general session. Ed Kohutek, President of Mid-West Steel Building Company, hosted the morning’s activities.

“This year the theme of our meeting is Reaching New Heights,” said Mr. Kohutek. “We felt this was an appropriate theme to complement our beautiful surroundings here in the heart of the Texas Hill Country. We also thought it was a true testament to the relationship between Mid-West and its Builders. It is our combined talents and strengths that ensure we are reaching new heights together now, and for many years to come.”

Mr. Kohutek introduced several speakers to the audience to present the newest Mid-West and NCI programs and offerings. Brian Roper, General Sales Manager of



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Mid-West, discussed the state of the industry and the many process improvements enacted over the past year. Christopher Levy, Mid-West Marketing Manager, introduced the enhanced Mid-West web site design currently in production and reviewed some Public Relations successes.

Garry Clayton, National Sales Manager for NCI Corporate Accounts and Special Services, gave an overview of 2005 success stories involving Mid-West Long Bay System® and Corporate Account projects. Ken Buchinger, Vice President of NCI Corporate Warranties and Certifications, showed the audience the diverse line of MCI products available. Finally, Mike Young, CEO of the NCI Engineered Buildings Division, discussed a new on-time service initiative designed to improve the quality and timeliness of service across the entire division.

After all of the speakers were finished, Ed Kohutek and Brian Roper led the audience in an interactive team-building exercise focusing on communication. Teams of eight worked together to construct a facility entirely out of Legos while following certain guidelines and specifications. At the end of the hour-long competition, each team displayed their finished project and explained the unique design build features.

On Saturday evening, Mid-West hosted its formal "Reaching New Heights" Awards Gala and dinner to honor the accomplishments of its Builders. Brian Roper served as master of the ceremonies, while Ed Kohutek and Mike Young assisted with the presentation of awards.

"It is your continued loyalty, support and friendship that makes Mid-West the great company that it is," said Mr. Roper. "And tonight, it is our distinct honor to recognize all of your hard work over the past year. "

"We are impressed and pleased to have such ambitious Builders representing Mid-West Steel Building Company," he added. "They help to ensure that we all reach new heights together, year after year."



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Mid-West presented meeting attendees with such awards as Years of Service, Design Build Excellence and the Mid-West Top 15 Performers. The Top Achievement Awards of 2005 included:

- Building of the Year: For the second year in a row, Teinert Commercial Building Services took home top design build honors, this year for its 30,000 square-foot office structure, Armtech Inc. in Lubbock, Texas.
- District Sales Manager of the Year: This top honor was given to 15-year Mid-West employee John Johnson
- President's Award: This prestigious award was given to B&R Construction, Inc. from Moriarty, New Mexico
- Builder of the Year: The award for top-volume producer went to Brazos Metal Building Systems from Granbury, Texas

In addition to the top achievement awards, the audience was entertained when the winner of the Lego Design Build competition was announced. Team "Steel Depot" took home trophies for their intricate building design of a miniature Bass Pro Shop.

"We were very pleased to be a part of this exceptional Mid-West event" said Al Krieger of Al Krieger Construction. "It was an excellent opportunity to socialize with other metal building professionals in the peaceful, natural surroundings of the Hill Country, while getting acquainted with all of Mid-West's important new programs."

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About Mid-West Steel Building Company

A division of NCI Building Systems, L.P., Mid-West Steel Building Company specializes in the development, fabrication and distribution of custom-engineered steel frame buildings. With more than 30 manufacturing facilities strategically located across the United States and in Mexico, the company serves its loyal builder network with a broad line of products and services for the construction of facilities encompassing warehouses,



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manufacturing, office, retail, hangar, community and agriculture. Mid-West was founded in 1970 and became a division of NCI in 1984.

About NCI Building Systems, Inc.

NCI Building Systems, Inc., (NYSE:NCS) is one of the largest integrated manufacturers and marketers of metal building components and custom-engineered metal building systems in North America. The company offers one of the most extensive metal product lines in the building industry, under well recognized brand names. Through internal growth, accretive acquisitions, broad distribution channels and the astute management of assets, the company has compiled a record of revenue and earnings growth well above the industry average. For more information, visit www.ncilp.com.

Some statements contained in this release are "forward-looking" statements, as defined in the Private Securities Litigation Reform Act of 1995. Actual performance of the Company may differ from that projected in such statements as a result of factors such as industry cyclicality and seasonality, adverse weather conditions, fluctuations in customer demand and order patterns, raw material pricing, competitive activity and pricing pressure and general economic conditions affecting the construction industry. Investors should refer to statements regularly filed by the Company in its annual report to the Securities and Exchange Commission on Form 10-K, its quarterly reports to the SEC on Form 10-Q and its current reports to the SEC on Form 8-K and other filings with the SEC for a discussion of factors which could affect the Company's operations and forward-looking statements made in this communication. The Company expressly disclaims any obligation to release publicly any updates or revisions to these forward-looking statements to reflect any changes in expectations.