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MID-WEST REWARDS TOP VOLUME BUILDERS OF 2006

WITH A TOP-TEN TRIP TO THE DOMINICAN REPUBLIC

June 20, 2007 – Houston – Mid-West Steel Building Company, a leading division of NCI Building Systems, L.P., today announced the successful completion of its 2007 Top Ten Incentive Trip to honor their highest producing and most dedicated Builders of 2006.

Ten top volume Mid-West Builders, along with the 2006 President's Award winner and the 2006 District Manager of the year, were invited on a remarkable all-expenses paid journey to the Dominican Republic, held April 11-15. Each Mid-West Builder was accompanied by a guest of their choosing. A group of approximately 40 Mid-West Builders, employees and guests stayed at the exclusive ocean-front resort in the upscale sector of the Paradisus Palma Real.

The festivities began Wednesday, April 11, where attendees enjoyed a welcome reception with appetizers and beverages on a large open terrace of the beautiful resort. Over the course of their stay, guests enjoyed partaking in a variety of beachside activities like parasailing, horseback riding and fishing. Several business meetings were also conducted throughout the duration of the event, for which topics included the state of the steel industry, lead-times on jobs, quality of materials and customer service.

On Friday evening, Mid-West held a dinner banquet at the elegant gourmet Bana restaurant to recognize the Top Award Winners of 2006, including many Design Build Competition winners. The highest honors went to the following:

- Builder of the Year: Cantera Design Builders in San Antonio, Texas
- President's Award: Accepted by Bart Huffaker of Huffco Services in Conroe, Texas
- District Sales Manager of the Year: Accepted by Dale Johnson, Mid-West District Manager
- Building of the Year: LB Foster - CXT manufacturing facility in Tucson, Arizona by Fast Fab Erectors, Inc.



- Structure of the Year: The Academy Distribution Center in Katy, Texas by Comanche Constructors.

“The Top Ten Incentive Trip in Punta Cana, Dominican Republic was a great and unique way to honor our Builders for their outstanding achievements and relentless devotion to Mid-West,” said Ed Kohutek, President of Mid-West Steel Building Company. “Better yet, it was the perfect setting to relax, build relationships and celebrate the completion of a successful year together.”

Overall, the inaugural 2007 Top Ten Trip hosted by Mid-West Steel Building Company received a significant amount of positive feedback.

“After traveling to various places around the world, the Top Ten Trip in Punta Cana was by far one of the finest vacations that I’ve ever experienced,” said Tim Monk of CMT, Inc. “I was very impressed with the beautiful resort and V.I.P treatment we received during the trip. Having a section of the resort and private pool to ourselves really made it special. This experience has definitely made me to want to sell enough steel to make it to the Top Ten in 2008—this is one trip I certainly don’t want to miss!”

About Mid-West Steel Building Company

A division of NCI Building Systems, L.P., Mid-West Steel Building Company specializes in the development, fabrication and distribution of custom-engineered steel frame buildings. With more than 40 manufacturing facilities strategically located across the United States and in Mexico, the company serves its loyal builder network with a broad line of products and services for the construction of facilities encompassing warehouses, manufacturing, office, retail, hangar, community and agriculture. Mid-West was founded in 1970 and became a division of NCI in 1984.

About NCI Building Systems, Inc.

NCI Building Systems, Inc., (NYSE:NCS) is one of the largest integrated manufacturers and marketers of metal building components and custom-engineered metal building systems in North America. The company offers one of the most extensive metal product lines in the building industry, under well recognized brand names. Through internal growth, accretive



acquisitions, broad distribution channels and the astute management of assets, the company has compiled a record of revenue and earnings growth well above the industry average. For more information, visit www.ncilp.com.

Some statements contained in this release are “forward-looking” statements, as defined in the Private Securities Litigation Reform Act of 1995. Actual performance of the Company may differ from that projected in such statements as a result of factors such as industry cyclicality and seasonality, adverse weather conditions, fluctuations in customer demand and order patterns, raw material pricing, competitive activity and pricing pressure and general economic conditions affecting the construction industry. Investors should refer to statements regularly filed by the Company in its annual report to the Securities and Exchange Commission on Form 10-K, its quarterly reports to the SEC on Form 10-Q and its current reports to the SEC on Form 8-K and other filings with the SEC for a discussion of factors which could affect the Company’s operations and forward-looking statements made in this communication. The Company expressly disclaims any obligation to release publicly any updates or revisions to these forward-looking statements to reflect any changes in expectations.